

Work Order ID 150856

Thursday, September 08, 2016 11:09:30 AM

150856

RUSH

Page 1

Item ID: D5110-1

Revision ID:

Item Name: Swivel Nut Fitting

Start Date: 9/19/2016 Start Qty: 12.00

Required Date: 9/23/2016 Req'd Qty: 12.00

Reference:

Accept

N900040100Setup Start ***NS1***Stop ***NS2***

Cust Item ID:

Customer:

SEP 08 2016

Approvals:

Process Plan:

DAS

21

Date:

Tooling:

Date:

Run

Start

NR1

QC:

9-89

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D5110

B

100

0.00

100

Purchasing

Purchasing

Memo

Issue P/O: 33583

0.00

Purchase part #: 12 C6X SS

Possible supplier: PARKER HANNIFIN

Certificate of conformity is required

20
12

SEP 08 2016

DAS
13
9-89

110

Receive & Inspect for Damage & Mat'l Certs

0.00

110

Packaging

Packaging

Memo

Certificate of conformity is required.

0.04

3x split 9-19

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition			
				Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					

Work Order ID 150856***150856***

Page 2

Thursday, September 08, 2016 11:09:30 AM

Item ID: D5110-1 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Swivel Nut Fitting
Start Date: 9/19/2016 Start Qty: 12.00 ***12*** Cust Item ID:
Required Date: 9/23/2016 Req'd Qty: 12.00 ***12*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC6- Inspect dimensions to drawing	0.00							DAS 38 9-89
120						③	φ		
QC	Memo	0.00							

Quality Control

SEP 20 2016

121		0.00							DAS 08 9-89
121						3	φ		
HAAS 5AXIS	Memo	0.60		B.a 16/09/20					
HAAS CNC vertical machine #5	DRILL LOCK WIRE HOLES AS PER DWG AND FOLIO FB490								

FOLIO REV: AADWG REV: B

DEBURR

122	QC2- Inspect parts off machine FAI/FAIB	0.00							DAS 08 9-89
122						3	φ		
QC	Memo	0.04		B.a 16/09/20					

Quality Control

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coor. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					

Work Order ID 150856

Thursday, September 08, 2016 11:09:30 AM

150856

Page 3

Item ID: D5110-1

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Swivel Nut Fitting

Start Date: 9/19/2016 Start Qty: 12.00

12

Cust Item ID:

Required Date: 9/23/2016 Req'd Qty: 12.00

12

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
123	QC8- Inspect parts - second check	0.00							
123						<u>3</u>	<u>0</u>		DAS 45 9-89
QC	Memo	0.04							206-9-22
Quality Control									
130	Identify as per dwg & Stock Location: <u>5+12</u>	0.00							
130						<u>3</u>			SEP 26 2016
Packaging	Memo	0.02							DAS 6 9-89
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									16/9/26
QC	Memo	0.20							
Quality Control									

DAS
21
9-89

SEP 26 2016

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coor. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition			
				Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					

Picklist Print

Thursday, September 08, 2016 11:09:34 AM

Page 1

Work Order ID: 150856

150856

Parent Item: D5110-1

D5110-1

Parent Item Name: Swivel Nut Fitting

Start Date: 9/19/2016

Required Date: 9/23/2016

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP REV:A 14.06.18 AS PER DWG REV.A DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
12 C6X SS		Purchased		No			Each	0.0000					
12 C6X SS													
Swivel Nut Fitting													

**

12-3x
3x 9/16-9-19

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

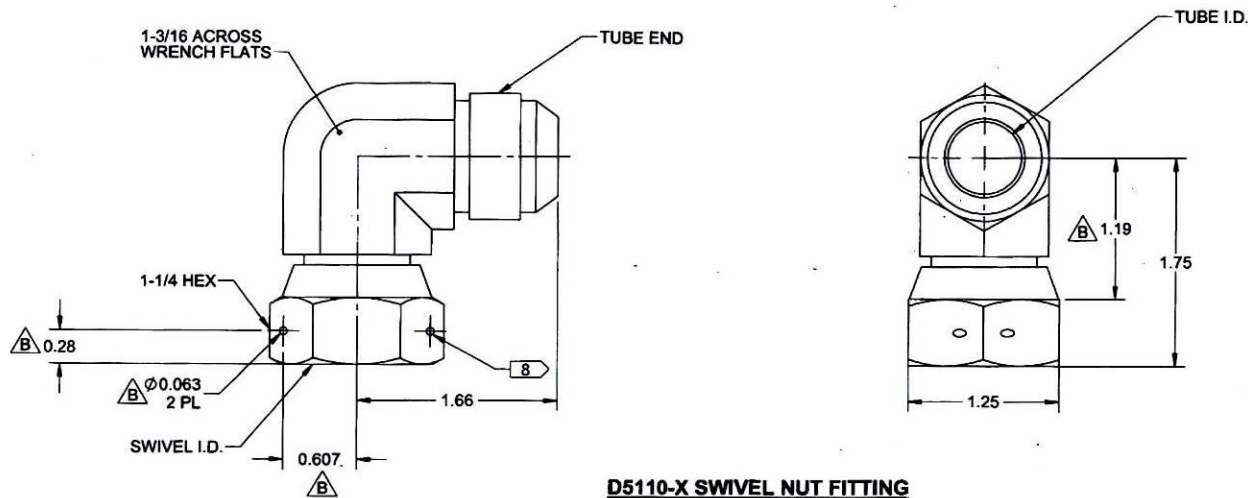
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coor. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval 		
Description Work Order Deviation				Disposition					
								Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	

Root Cause				FAULT CATEGORY						
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐	Power Loss/Surge	☐	Positioned Wrong
Design	☐	Operator	☐	Bending	☐	Set-up	☐	Folio/Program	☐	Outside Dimensions
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐	Grain	☐	Over/Under tolerance
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Part Incorrect
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐	Wrong Stock Pulled	☐	Part Lost/Missing
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐	Out of Sequence	☐	Part Moved
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐	Off-set	☐	Drawing
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐	Mislabeled	☐	Finish
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐	Fit/Function	☐	Misread
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐	Misaligned/off center	☐	Turning Sequence
Past Expiry Date	☐	Manufacturing Process	☐							
Misidentified	☐	Past Due	☐							
				OTHER :						

SPECIFICATION CONTROL DRAWING



D5110-X SWIVEL NUT FITTING

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 150856 HJS
1609-08

DART PART NUMBER	VENDOR PART NUMBER	TUBE END	TUBE ID	SWIVEL END	SWIVEL ID	MATERIAL	POSSIBLE SUPPLIER	WEIGHT
D5110-1	12 C6X SS	1-1/16 - 12 UNF-2A	0.610	1-1/16 - 12 UNF-2A	0.610	316 SS	PARKER HANNIFIN	1.90 LBS

- NOTES:
- 1) SUPPLIER: SEE TABLE
 - 2) MATERIAL: SEE TABLE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: PER QSI 044 6.1
 - 7) WEIGHT: PER TABLE
 - 8) LOCKWIRE HOLES TO BE ADDED BY PRODUCTION

RELEASED
2016-08-04
ECN 16-622

APPROVED

B	ADDED LOCKWIRE HOLES	CC	16.06.20
A	NEW ISSUE	DB	14.04.24
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	CC		
CHECKED	AK	DRAWING NO.	REV. B
MFG. APPR.	JLM	D5110	SHEET 1 OF 1
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	SWIVEL NUT FITTING	NTS
DATE	16.06.20	COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																																																							
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1. 2018-01-10 2. 2018-01-10 3. 2018-01-10 4. 2018-01-10 5. 2018-01-10 6. 2018-01-10 7. 2018-01-10 8. 2018-01-10 9. 2018-01-10 10. 2018-01-10			Completed By																																																																																																						
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<table border="1" style="width:100%; border-collapse: collapse;"> <thead> <tr> <th colspan="4" style="text-align: left;">Root Cause</th> <th colspan="4" style="text-align: left;">FAULT CATEGORY</th> </tr> </thead> <tbody> <tr> <td>Environment ☐</td> <td>☐</td> <td>No Re-verification ☐</td> <td>Pressure/Forced ☐</td> <td>Temperature/Cure ☐</td> <td>Power Loss/Surge ☐</td> <td>Positioned Wrong ☐</td> <td></td> </tr> <tr> <td>Design ☐</td> <td>☐</td> <td>Operator ☐</td> <td>Bending ☐</td> <td>Set-up ☐</td> <td>Folio/Program ☐</td> <td>Outside Dimensions ☐</td> <td></td> </tr> <tr> <td>Doc/Data ☐</td> <td>☐</td> <td>Offset/Setup ☐</td> <td>Centre Not Concentric ☐</td> <td>BOM/Route ☐</td> <td>Grain ☐</td> <td>Over/Under tolerance ☐</td> <td></td> </tr> <tr> <td>Equip/Tooling ☐</td> <td>☐</td> <td>Supplier ☐</td> <td>Cracks ☐</td> <td>Broken/Damage/Defect ☐</td> <td>Weld ☐</td> <td>Part Incorrect ☐</td> <td></td> </tr> <tr> <td>Handling/Pre ☐</td> <td>☐</td> <td>Training ☐</td> <td>Crimp/Kink/Ripple/Wave ☐</td> <td>Inspection Incomplete/Unqualified ☐</td> <td>Wrong Stock Pulled ☐</td> <td>Part Lost/Missing ☐</td> <td></td> </tr> <tr> <td>Material ☐</td> <td>☐</td> <td>Use for Testing ☐</td> <td>Cuffs ☐</td> <td>Contamination ☐</td> <td>Out of Sequence ☐</td> <td>Part Moved ☐</td> <td></td> </tr> <tr> <td>Internal Transport ☐</td> <td>☐</td> <td>Poor Information ☐</td> <td>Crushing ☐</td> <td>Countersink ☐</td> <td>Off-set ☐</td> <td>Drawing ☐</td> <td></td> </tr> <tr> <td>Tribal Knowledge ☐</td> <td>☐</td> <td>Rushing ☐</td> <td>Heat Treat ☐</td> <td>Cut Too Short ☐</td> <td>Mislabeled ☐</td> <td>Finish ☐</td> <td></td> </tr> <tr> <td>LOA ☐</td> <td>☐</td> <td>Product Improvement ☐</td> <td>Wave/Twist in Tube ☐</td> <td>Instructions Incomplete/Unclear ☐</td> <td>Fit/Function ☐</td> <td>Misread ☐</td> <td></td> </tr> <tr> <td>Substation ☐</td> <td>☐</td> <td>Process Improvement ☐</td> <td>Marks/Chatter ☐</td> <td>Drill Holes ☐</td> <td>Misaligned/off center ☐</td> <td>Turning Sequence ☐</td> <td></td> </tr> <tr> <td>Past Expiry Date ☐</td> <td>☐</td> <td>Manufacturing Process ☐</td> <td colspan="4" rowspan="2" style="text-align: center; vertical-align: top;">OTHER : _____</td> <td></td> </tr> <tr> <td>Misidentified ☐</td> <td>☐</td> <td>Past Due ☐</td> <td></td> </tr> </tbody> </table>						Root Cause				FAULT CATEGORY				Environment ☐	☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐		Design ☐	☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐		Doc/Data ☐	☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐		Equip/Tooling ☐	☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐		Handling/Pre ☐	☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐		Material ☐	☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐		Internal Transport ☐	☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐		Tribal Knowledge ☐	☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐		LOA ☐	☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐		Substation ☐	☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐		Past Expiry Date ☐	☐	Manufacturing Process ☐	OTHER : _____					Misidentified ☐	☐	Past Due ☐	
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Misidentified ☐	☐	Past Due ☐																																																																																																							



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO33583**

Purchase Order Date 9/8/2016 1:14:04 PM

PO Print Date 9/8/2016

Page Number 1 of 2

Order From :
WAINBEE LTD
215 BOUL. BRUNSWICK
POINTE-CLAIRE, QC H9R 4R7
CA

VC-WAI001

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

SEP 08 2016
E-MAILED

Contact Name
Vendor Phone 514 697 8810

Ship To Contact
Ship To Phone
Ship Via: FedEx Economy collect
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
Line Comments			Promise Date				
Delivery Comments							

1	12 C6X SS	Swivel Nut Fitting	9/14/2016 Yes	FN	20.00 Each	\$152.21	\$3,044.20
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AS PER DWG D5110 REV. B
B150856

John 3k.

Line Total: **\$3,044.20**

2	71401-45	PROCUREMENT QUALITY CLAUSE	9/14/2016 No		1.00	\$0.00	\$0.00
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Procurement Quality Clauses
A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

Line Total: **\$0.00**

Note:

9/8/2016



Parker Canada Division

4635 DURHAM ROAD SOUTH
GRIMSBY ON L3M 4G4

PACKING LIST LA LISTE D'EMBALLAGE



FT: B

SOLD TO
VENDU A

WAINBEE LTD
5789 COOPERS AVENUE
MISSISSAUGA ONTARIO
CANADA ON L4Z 3S6

SHIP TO
A EXPÉDIER À
DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON K6A 1K7

MARK / LA MARQUE

ACCT# 151793240
09/16/16 0745

SHIPPING INSTRUCTIONS
LES INSTRUCTIONS D'EXPÉDITION

SALES ORDER NO. / N° DE COMMANDE 414369-001		DATE ENTERED / DATE D'ENTRÉE 09/08/16	
CUSTOMER CODE / CODE DU CLIENT 946839 ZZZ		CUSTOMER ORDER NO. / N° CDE. CLIENT 11258563	
F.O.B. / F.A.B. GRIMSBY CAN		SALESMAN'S NO. / N° DU VENDEUR	
DATE SCHEDULED / LA DATE ÉTABLI		DATE SHIPPED / EXPÉDIÉ LE	
SHIPPED VIA / EXPÉDIÉ VIA FEDX GROUND		SHIPPING CHARGES FRAIS D'EXPÉDITION	
FREIGHT CODE / CODE DE FRET COLLECT		NO. REELS N° DE BOBINE	NO. CONTAINERS N° DES CONTENEURS
FREIGHT BILL NO. N° DE FRACTURE DE CARGAISON		FILLED BY REMPLE PAR	PACKED BY EMBALLÉ PAR
		CHECKED BY VÉRIFIÉ PAR	

ITEM ARTICLE	Qty Ord or Bal. on Ord Qté Cde ou Solde Cde	PARKER PART NUMBER LE NUMÉRO DE PIÈCE POUR PARKER	CUSTOMER PART NUMBER LE NUMÉRO DE PIÈCES DU CLIENT	LOCATION CODE CODE DE LOCATION	Product Code Code de Produit	QTY. SHIPPED QTE. EXPÉDIÉE	NO. OF BOXES N° DE BOITES	Balance on Order Le Solde Commandé	Request Date Date Requête
TOP PRIORITY-RUSH SHIPMENT PLEASE SHIP FEDEX ECONOMY COLLECT ACCT# 151793240									
1	20	12 C6X-SS	SWIVEL NUT ELBOW		0045A	3	17	09/08/16	
PAGE 1 of 1									

CUSTOMER COPY

